



Trail Project

- February 1992
- Discussion at a Parks and Recreation Commission meeting
- Forwarded to Town Council for consideration
- No action

January 1997

Jordan Fall to Birchtown

Shelburne man revives rails to trails idea

By HAROLD HART

John Firth-Warford wants to see the abandoned railway line from Jordan Falls to Birchtown developed into a public trail. Firth-Warford, who just moved to the area this past July with his wife Sheila, the new United Church minister in Shelburne, says he is prepared to form a committee of interested parties to pursue the venture starting this spring.

planned the bridge across the Jordan River and constructed railings on it, making it easily passable by pedestrians. Questionnaires have been sent out to residents in the area soliciting their response to the development of a community walking trail from the railway's crossing of the Jordan Branch Road and on across the river to the driveway leading to Clang Jordan.

rail line between Jordan Falls and Birchtown will be to a proposal to develop a trail in six per cent. There is not a large concentration of homes close to the railbed along the proposed route except in the Town of Shelburne. **RESISTED IN PAST** Back in 1984, a proposed Birch Heritage Trail along the rail bed from Island's Park to Birchtown was opposed by a group of residents

offers to utilize the rail bed in the two communities for a public trail. Citizens in Harris Past, situated between Shelburne and Birchtown, have also expressed opposition to a trail on the former railway in the past, but have not approached the province on the matter. "The experience has been that property values go up where there is a trail nearby," John Firth-Warford states. "Everybody has

to reclaim the land for purposes of a railway. **TOURISM POTENTIAL** Besides the obvious recreational uses for locals, John Firth-Warford sees tourism potential for the trail. Many people take to the highways every summer on journeys of hundreds of miles. Often they are looking for a trail to get away from the traffic and avoid climbing up steep hills. The former railway line offers a level grade with gradual slopes and, in places, scenic views of Shelburne Harbour and the mouth of the Jordan River. "And," John points out, "it would bring bicycling tourists right into the town of Shelburne."

line just off Harris Street in the south end of Shelburne as a walkway. John says the youth group at the United Church in Shelburne are prepared to work on the rail bed to remove rocks and cut trees that have closed in around it. He says he will approach other youth groups to see if they are willing to pitch in. The abandoned railway lines represent the last chance to preserve trails in this country, John says. "If you go to Europe you can walk on trails created by the Romans, the Romans. Here there is very little of that. We went immediately into the highway age after the colonial period and the trails were lost."



The same current path Shelburne resident John Firth-Warford is pointing to is the former railway line in the south end of Shelburne. John wants to see the abandoned railway line from Jordan Falls to Birchtown developed into a public trail. He says he is prepared to form a committee of interested parties to pursue the venture starting this spring. (Harold Hart photo)

John and Sheila spearheaded a similar committee when they lived in Lacombeville, Quebec in 1980, turning some 40 kilometres of abandoned railway line into a walking, bicycling, horseback riding and cross-country ski trail. The trail lasted up to one in the

in 1980 a local community group, Queen's County Rails to Trails Association, developed nine kilometres of roadbed from Liverpool to Harris Past into a trail under a lease arrangement from the province at \$100 per year. The roadbed was graded and con-

in Charlevoix and Gaspé Cove who feared such a trail might be extended to their area. "The residents, led by Queen's Mayor and David Mahoney, succeeded in having National Railroads provide a licensing arrangement that enabled landowners

express their views they are in." While some people fear damage to their properties from users of trails, John says vandals are more likely to access a property from the highway. "There is little vandalism if trails are limited to pedestrians and bicyclists," he says.

April 1997

- Shelburne County Trails Association forming
- Their goal – develop the trail from Jordan Fall to Birchtown.
- Trails within the Town as a part of their overall plans

Local trails organization taking shape



At the March 18 meeting of a community trail meeting, Shelburne recreation director Jerry Locke showed a map of Shelburne, with identified abandoned rail lines he suggests would make an excellent network of trails connecting to the streets of Shelburne. (Cathy Maloney photo)

by CATHY MALONEY
An organization will be formed of citizens interested in developing the three Jordan Falls to Birchtown as a walking/biking trail.
Organizer John Firth-Watford says the organization will incorporate as a non-profit group which will then contact government organizations for funding.
About 20 people gathered at the Shelburne community centre on March 18 to hear from Ted Ferench, senior recreation coordinator for the Nova Scotia Sport and Recreation Commission and Delta South, regional representative for the west region (Annapolis, Digby, Yarmouth, Shelburne, Queens and Lunenburg counties) for the same organization.
A slide presentation by Shelburne municipal recreation director, Marjolee Johnston, showed details of the work the municipality has undertaken on the Jordan Falls community trail.
Shelburne recreation director Jerry Locke showed how back streets of Shelburne, not connected with abandoned rail lines through out, the town to provide walking trails to everyone.
Organizer of the event John Firth-Watford, Shelburne, has liked walking trails as a possible tourist attraction, but Locke stated the opposite. "This is not a tourist attraction," he stressed the importance of a trail to the many people who walk regularly in Shelburne.
The walk abandoned lines in Shelburne are "basically in good shape" and that a trail project in Shelburne is "very doable."
But everyone at the meeting agreed with the enthusiasm of the presenter, Brian Ellis, a lawyer in Port Stanon, was concerned that if trails were used in this area, he would lose access to woodlands, which he uses as an only access by the old rail bed.
Ted Ferench suggested that there are ways around problems like that – a section may have a "white line" marked surface on it... and if there is no way around it, "there will be sections we won't be able to use. We have no intention of putting anybody out of business."
And, he asked "Do you have an interest in going through somebody's back yard?"
Marjolee Johnston said "If people want a trail, it will happen, if they don't want a trail, it won't happen." Community consultation and implementation are essential ingredients of the project.
David Maloney would like to see a trail, so he had four years ago when the Shelburne County Cultural Society proposed a trail from Shelburne to Birchtown. Maloney suggested that the group "Make a Jordan Falls County plan and be done with it." He said when the issue of trails is raised every few years "It's aggravating, people say 'you don't know what's going on.'"
Marjolee Johnston said she had about the abandoned rail line. Others in Chatham have the line running, right through their back yards.
John Dewick, in the audience made the point that the group is not talking about a trail to Chatham. The proposed trail sits group interested in will go from Jordan Falls to Birchtown.
ATV driver Don Dudgeon recently helped to organize an ATV rally for the Lunenburg PE Department. He told the meeting that the rally, which was also about trail lines in eastern Shelburne and Queens counties attracted over 100 people and was an excellent fund raiser for the department.
He was concerned that ATV use is prohibited on trails, as ATV use is on Jordan Falls and that they recently think "That's why you need to be on the initiative," said John Firth-Watford.
Marjolee Johnston emphasized that the trail use is a community decision. "It really depends on what the community wants."

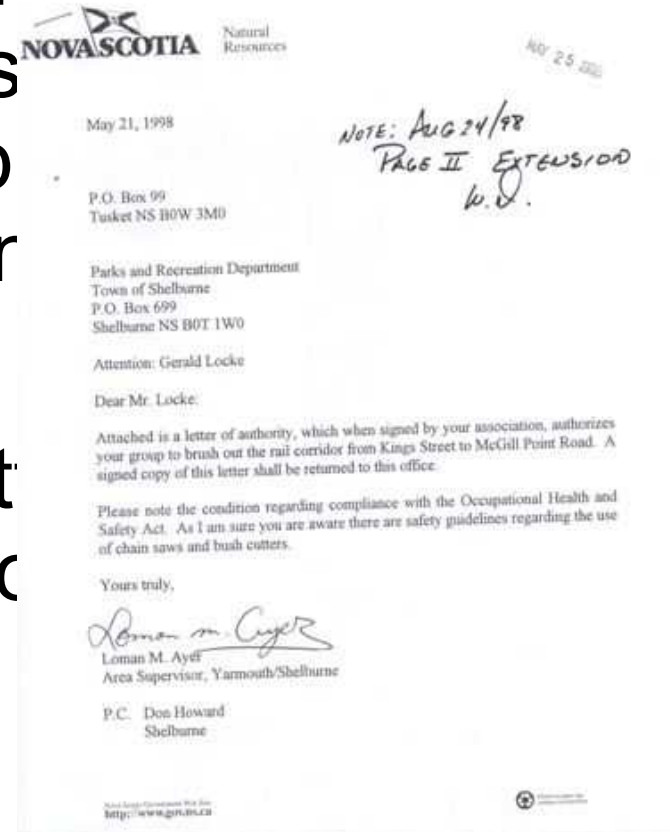
November 1997

- ATV use of trail within town increasing.
- Complaints from adjacent landowners to DNR
- DNR moves to block sections from Bulkley to Minto Streets from motorized use.
- Parks and Recreation Commission requests DNR consideration for maintaining pedestrian use

January – April 1998

- Trails Association looks to secure funding for project. First phase – Falls Lane to Island Park
- Parks and Recreation Commission considers trail development in the Town. Contact made with DNR to begin discussion on Letter of Authority

- May 20, 1998
- Trail walk with DNR staff
- Shelburne County Trails Association and DNR staff meet with Parks and Recreation Commission. Commission endorses Trails Association project, Trails supports a Commission p develop the trail section ir
- May 21, 1998
- Town receives its first Let begin work on the trail! No



- June 17, 1998
- Parks and Recreation Commission agrees to begin processes to start trail development in the Town – King Street to Falls Lane.
- July 1998
- Brush clearing begins
- Town approves capital funding to start
- Brush clearing completed by September
- October 1998
- Work begins – bollards, signage, bridge

- January 1999
- Job Creation Pr
- -community pro
some trail work
- -researcher to c
work and gather
trail – history, pi
technology
- February 1999
- Trails Associatio
from Islands Pa



At the Youth Fair held in Shelburne on Saturday, Shelburne County Trails Association secretary Joel Cox (left) shows Lower Mills resident Michael Ferguson the path of the abandoned rail line from Islands Park to Birchtown that the association plans to develop into a walking trail this coming summer. (Harold Hart photo)

Islands Park to Birchtown

2/16/99

Trail may be extended

by CATHY BOLNES
The established walking trail from the north end of Shelburne will be extended along the abandoned rail line from Islands Park to Birchtown this summer, if a collaborative application for funding is approved.
That's the word from Shelburne County Trails Association president Harold Hart, who attended a meeting last week with the Black Loyalist Heritage Society.
In the long run, the trail from Islands Park to Birchtown will probably become known as the Black Loyalist trail.
The Black Loyalist Heritage Society

came to Hart, having heard that the trails association was looking for funding to continue the walking trail from Islands Park to the Black Loyalist site at Birchtown.
The trails association encompasses a two kilometre section from the north end of Falls Lane in Shelburne to Islands Park last fall, except for joining the two railway bridges.
According to Lawrence Brown, vice president of the Black Loyalist Heritage Society, the society plans to apply for funding to build a boardwalk at the Black heritage site in Birchtown.
Along with that, another partner

in the funding application, the Birchtown Community Centre, hopes to have work done on the community centre and beautify the corner of the old Birchtown Road. That corner was cleared of brush last fall, funded by a Youth Services Learning Network grant.
All this, Hart says, will go hand in hand with the cutting out and expunging the trail from Islands Park to Birchtown with crusher dust that will form a hard-packed surface.
The railway bed from Islands Park to Birchtown measures seven kilometres. Hart says that, if added to the Owen Sound to Shelburne section from the Sexton Lurch to Falls Lane, and from Falls Lane to the Islands Park, the trail will be 20 kilometres in total.
But first, before anything else is done, landowners must be consulted

and permission gained from the Department of Natural Resources, says Hart.
The Municipality of Shelburne will share in the project by being the "facilitator, supporter" and anything else, according to Clerk Treasurer Alan Merrill, that is required to get the job done.
Hart walked the trail last week. "It's not what you call a coastal trail," he said. "You can see the harbour from three or four points along the way to Harts Point."
He said if funding through the Black Loyalist Heritage Society does not come through (they are applying for residual TAMIS funds), trails association volunteers will cut out about four kilometres of the trail, to the first intersection of the rail line with the Harts Point Road.

- Spring 1999
- Work is completed – Town section
- Official opening set for May 15
- Waiting on DNR for “Management Agreement”
- Operating on Letter of Authority at the time

- July 1999
- Letter of Authority will be in effect until a Management Agreement is developed
- Official opening set for October 17, 1999.

*You are Invited
to attend the
Opening Ceremonies
of the Shelburne
Railway Trail*

Sunday, October 17, 1999

1:00 pm

Parr Street Park

(just beside the

*Shelburne Fire Hall / Community
Centre)*

(Rain date is Sat. Oct 23)

- Please dress appropriately -

*The Shelburne County Trails Association will take you
on the trail to the Islands Park and back to immediately
following the ceremony — you are invited to take part*

RSVP by Wed. Oct. 12, 1999

Shelburne Parks and Recreation

Department

875-3873



First Engine of the HCSW at Shelburne



February 2003

THE COAST GUARDIAN, Shelburne, N.S., Tuesday, February 18, 2003 — 13

Shelburne Co. Trails Assn. disbanding

by LONNIE TOWNSEND

The Shelburne County Trails Association has notified the Nova Scotia Trails Federation, along with the Department of Natural Resources, that they are disbanding.

In an interview, association president Harold Hart said "their letter of authority" from the Department of Natural Resources, "to develop a trail between Shelburne and Birchtown, was terminated on August 31, at which time we ceased activities."

Hart said since then, Natural Resources and the Provincial Trails Federation was officially notified of the local association's intentions.

Hart said association members decided to abandon the

project because of "rising insurance costs and more stringent conditions attached by a new insurance company."

"We left, in particular, the requirement to maintain a training and educational program for a trail manager and staff as a condition to maintaining insurance placed too much responsibility on us as volunteers and left us open to personal liability."

The trail joined up with an existing town trail at the mouth of the Roseway River and continued on to the Islands Park.

Originally, the association had planned a trail to continue on past Islands Park through to Birchtown, but Hart said these plans were abandoned when it became

clear that contractors would have to be hired, resulting in the extension becoming too costly.

Talks are being held with the Municipality of Shelburne to take over the trail from the Roseway River to Islands Park. The matter is now in the hands of the municipality's recreation committee.

When contacted, recreation coordinator Marilyn Johnson said the committee has discussed the proposal and does have some concerns.

Johnson said the committee is checking into a number of issues, such as how much added insurance cost would be involved if the municipality took over the one kilometer addition, who would be responsible for carrying the

maintenance and upkeep and how much that would cost, along with how many additional labor hours would be involved.

The Shelburne County Trails Association is hoping for a response from the municipality by April 1st. Johnson said she expects they will be able to provide an answer by then.

Hart said if the municipality refuses to take over the trail, the committee is prepared to "let it go back to nature."

The Shelburne Trails Association had been in existence for more than five years, and has spent over \$6,000 in constructing and maintaining the one-kilometer trail.

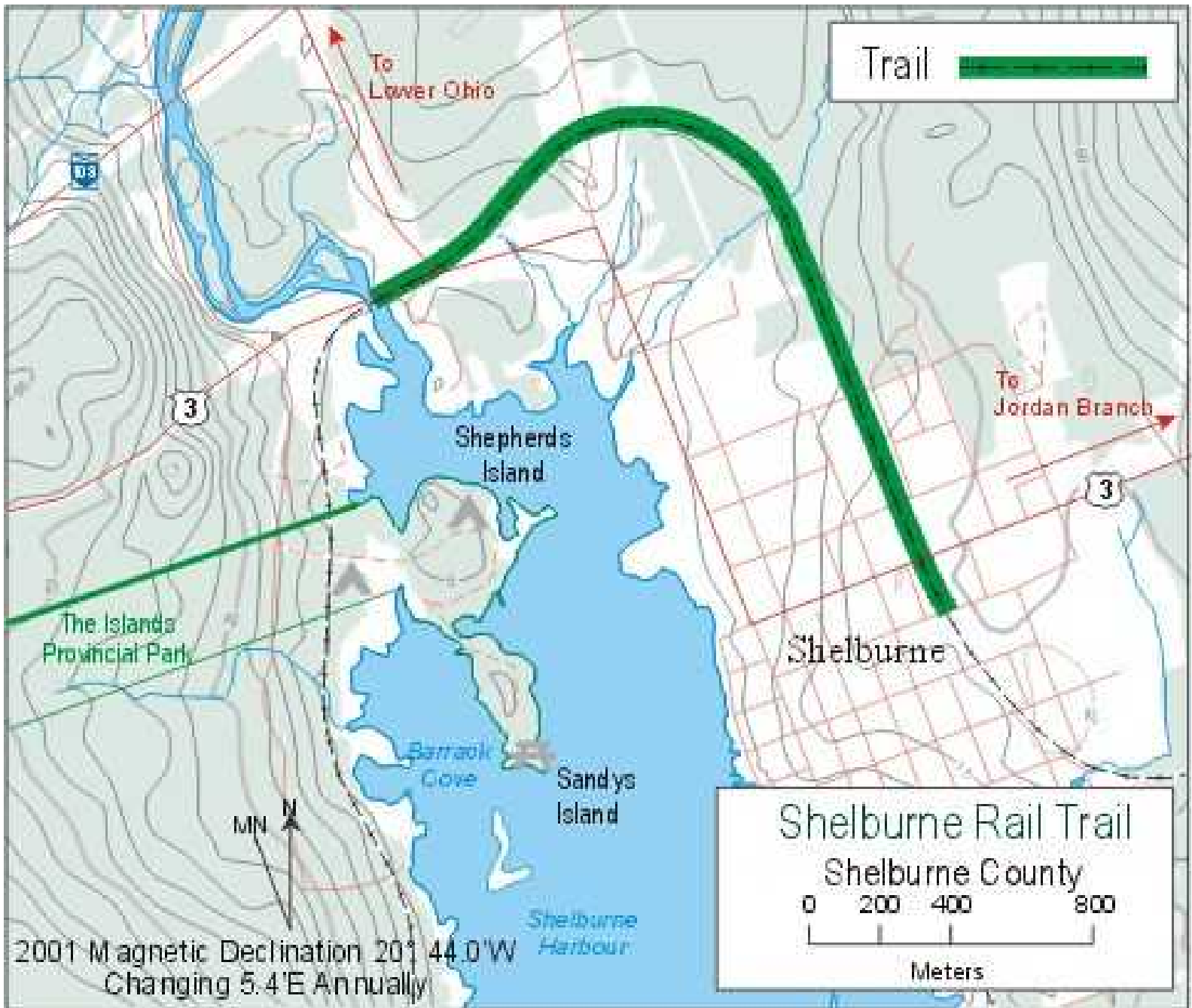


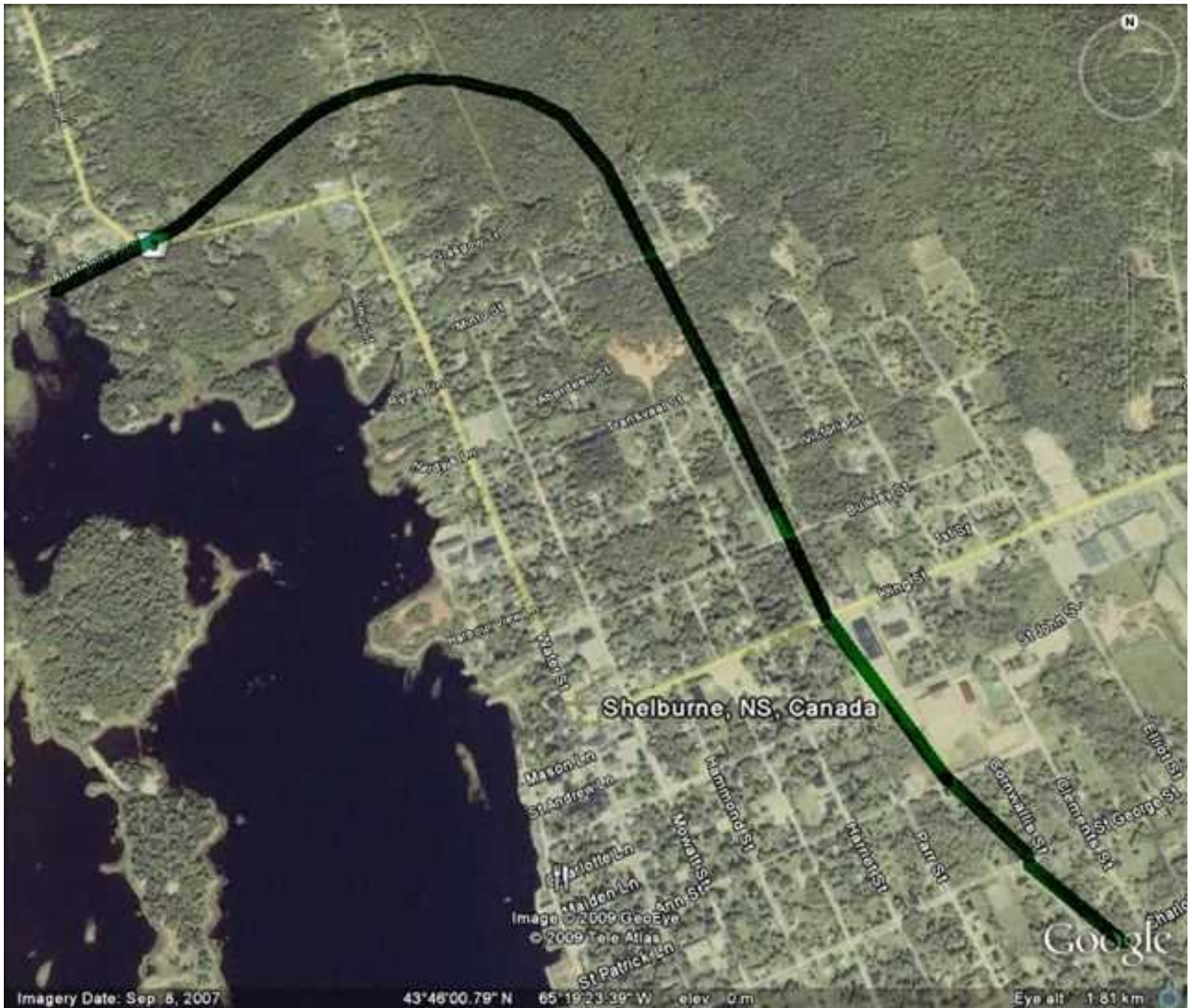
Harold Hart, president of the Shelburne Trails Association, stands at one of the lookout sites built into the wooden bridge spanning the Roseway River. The bridge is one of two making up the one-kilometer portion of the trail the association is asking the Municipality of Shelburne to take over. (Lonnie Townsend photo)

- Municipality of Shelburne agrees to take over responsibility for the section from Roseway River to Islands Park Road – 1.1km

March 2004

- Trail extension – South – John St. to Charlotte St.
- .75 km +/-





Shelburne, NS, Canada

Imagery Date: Sep 6, 2007

43°46'00.79" N 65°19'23.39" W elev. 0 m

Eye alt 1.83 km

Features

- 3.25 km +/- of trail
- “urban” setting
- Lots of intersections with Town streets
- 11 x
- Links to streets and sidewalks
- creates lots of options for distances – loops

Typical trail sections



Black's Brook Bridge







Roseway River Bridge

Constructed by Trails Association



Charlotte St extension - 2004







**ABANDONED
RAILWAY**
Hazardous and Unstable
May Not Be Safe
For Any Use
**ENTER AT YOUR
OWN RISK**

Skills Enhancement crew helps



Town Public Works Dept. too











Exhibition grounds fence moved



just the corner...



“More than just a trail”

- Research the other aspects of “the trail”
- (grant project 1999)
- **History of rail development**
- Construction of the tracks, station, etc.
- Trains
- **Science & Technology**
- Steam engines, rail design, water pumps
- Natural environments – not yet

Rail line History

Trail Brochure Intro to History

Starting from as far back as 1868 there has been talk of the Railway in Shelburne. However it wasn't until the early 1900's that anyone saw anything happening in the town. The first regular run of the train through Shelburne on January 9, 1907 would put an end to 38 years of anticipation. The line, which ran from Halifax through to Yarmouth, was named the Halifax and South Western Railway (H & SW). This line was a standard gauge line that was not built for speed or comfort. The ride from Halifax to Yarmouth would take 11 hours and would not prove to be the smoothest ride ever. "Hellish Slow and Wobbly" was the appropriate tag given to the rail line. The name, Halifax and South Western Railway, was the name the line would carry until the 1950's although it had been taken over by the Canadian National Railway (CNR) in 1919. This line was used for the transportation of passengers, mail, fish, boats and various other items. The last mail run was in 1967 and the last passenger run was in 1969. In 1984 the ties and rails were taken up. The station was demolished in January 1985. After the abandonment of the rail line, the "tracks" were used as an unofficial "walking trail" by locals.

The idea of developing the abandoned rail line in the Town, for recreational purposes, had been considered since as early as 1991. In April of 1997 the Shelburne County Trails Association was formed. Discussion began within the Town of Shelburne Parks and Recreation Commission to develop the abandoned line into a linear park. On May 20, 1998 a meeting was held between the Shelburne County Trails Association, Department of Natural Resources and the Town of Shelburne Parks and Recreation Commission. At that meeting it was decided that the Parks and Recreation Department would develop the 2.4 km section of the abandoned rail line from King Street to Roseway River as a linear park. The Shelburne County Trails Association is developing the section of the rail line which runs from Roseway River to Birchtown. The Town of Shelburne Parks and Recreation Commission and the Shelburne County Trails Association are coordinating their efforts in the trail development and support each other's ventures.

As you come to the end of the section of trail that was developed by the Parks and Recreation Department you can continue on, along the section of trail that is being developed by the Shelburne County Trails Association, towards Islands Park.

Construction



THE ROAD FROM THE MOUNTAIN TO THE VALLEY, 1880. PHOTOGRAPH BY J. W. HARRIS.



The First Train in Shelburne





APRIL 25, 1945

CANADIAN NATIONAL RAILWAYS

IN CONNECTION WITH
GRAND TRUNK RAILWAY SYSTEM

APRIL 25, 1945

CANADIAN NATIONAL RAILWAYS

IN CONNECTION WITH
GRAND TRUNK RAILWAY SYSTEM



*24,000 mile
Steel Highway - SERVES ALL CANADA*

The Station - architecture





The Shelburne Station N.S.



Epelbarn 1882

Dubois



C.N. Station at Shelburne: How much longer?

(Photo by Comeau)



The last train



Water Tank - Black's Brook

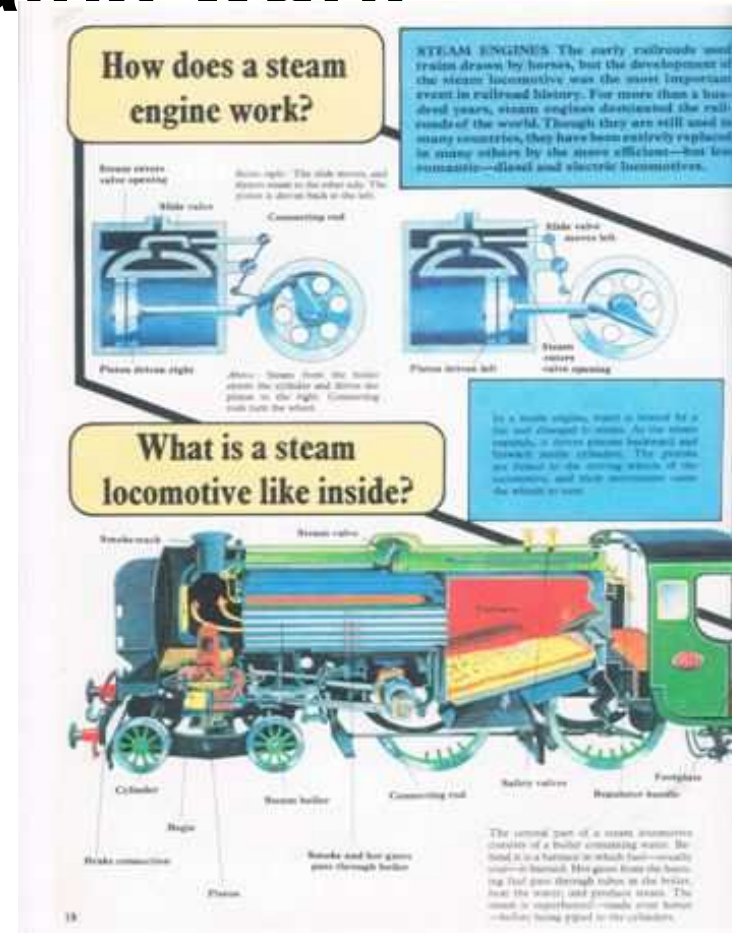
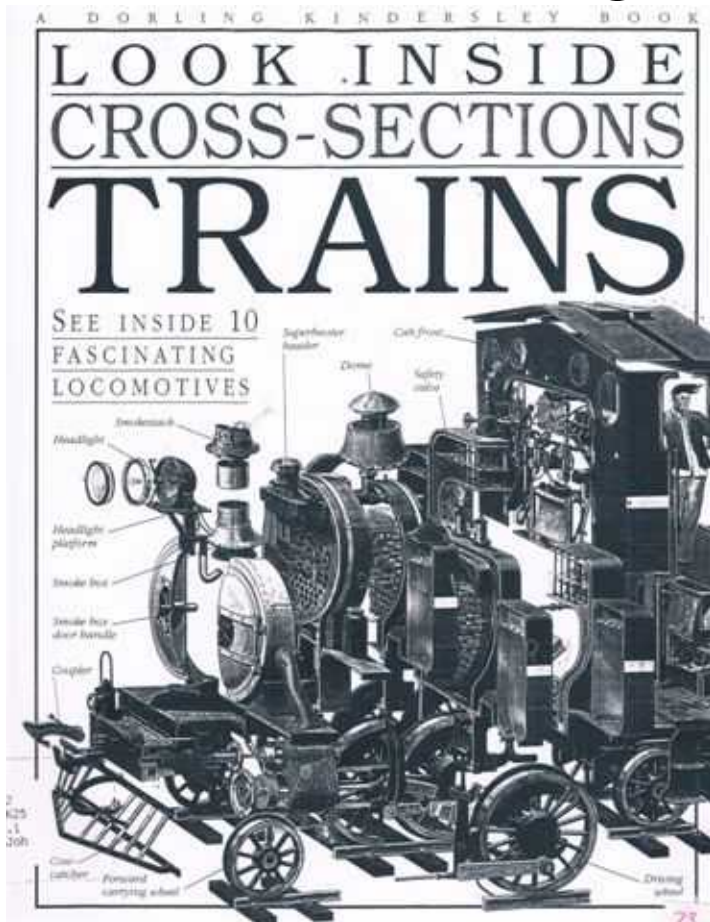




Feb 19, 1999

Science and Technology

How Trains work



How is train track laid?

In the past, laying track took time and effort.



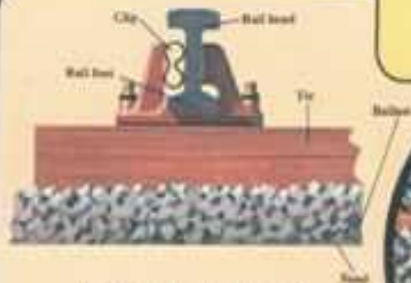
Modern track-laying machines are fast and efficient.



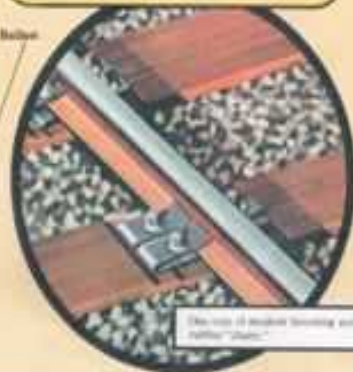
THE PERMANENT WAY Keeping the train track in good order is essential to the safe running of the trains. Track maintenance is expensive, and the railroads are always seeking ways of reducing maintenance costs without affecting safety. Much of the construction work is now done by machines, and is no longer the back-breaking task it once was. And the use of long welded rails results in less maintenance of the rail joints, and a smoother ride.

The railroad tracks, or permanent way, consists of three main parts. First, there are the solid steel rails on which the train runs. Second, there are supporting structures made of wood or concrete, though steel is used in some countries. Third, there is the packing around the rail which prevents movement and spreads the weight of the train.

How is the track held down?



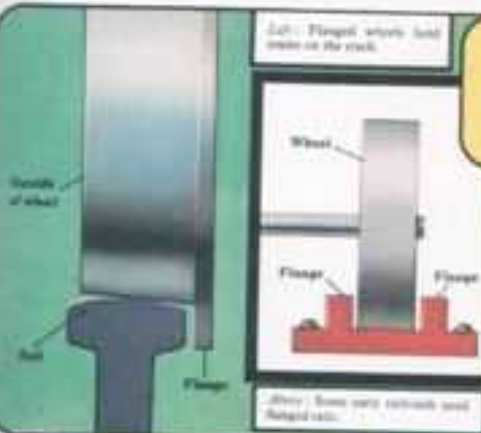
Originally, the rails were held onto the ties by "choke." To hold the rails firmly to the ties, wooden wedges were used. After the introduction of flat-bottom rails, it became possible to force the rails directly onto the ties. One of the most successful methods is the "Paclok" spring-rod tie.



This type of modern tie is known as the "Paclok."

Why does a train stay on the track?

A train stays on the track because its wheels are flanged—they have protruding rim that projects from their steering sidemen. Today, wheels are almost always flanged on the inside. But many kinds of track and wheel arrangements have been tried. Early railroads used flanged rails in preference to flanged wheels. On modern express trains, the suspension is so good that a wheel flange rarely touches a rail.



Is there a standard track width?

Track gauges (widths) vary in different parts of the world. The most common standard gauge is 4 ft 8 1/2 inches (1,435 mm). It is used in North America, Australia, Japan, most of Europe, and many other places. Some countries, including Australia and Japan, use more than one gauge.

Where two systems meet, the track may have two gauges.



How do switches work?

Here left: The switch moves in the wrong direction.



Here right: The switch moves in the correct direction.

The switch may be very simple—as when just one siding leaves the main line—or very complicated—as when many lines cross and join multiple main sidings. Originally, all switches were controlled manually by means of rods that were fixed to the signalposts in the movable parts of a switch. On some main lines, switches are now operated electrically by rod-actuating levers.

GLOSSARY

Air brakes

A system that uses compressed air to push the brake shoes onto the wheels.

Axle

A round metal bar that joins a pair of wheels together.

Ballast

Small pebbles that make up the base of a railroad track.

Blast pipe

The pipe in a steam locomotive that takes exhaust steam up the smokestack.

Boiler

The metal drum in a steam locomotive where water is turned into steam.

Bogie truck

The wheeled carriage fitted beneath the end of a locomotive or car.



Cab

The engineer's compartment - where the controls are located.

Car

A vehicle in which passengers stand. Passenger cars, or coaches, carry people. Freight cars carry all kinds of things from place to place.

Carrying wheel

A locomotive's guiding, load-bearing wheel.

Coal pusher

A steam-operated device in the tender for pushing coal forward to a point where it can be shoveled directly into the firebox.

Cog wheel

A toothed wheel or pinion that connects with the rack laid between the rails of a rack-and-pinion mountain railroad.

Collector shoe

The metal block that collects electric current from the live rail in third-rail electrified tracks.

Connecting rod

A metal rod that links the pistons to the driving wheels of a locomotive.

Coupling

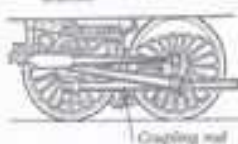
A device for connecting cars to an engine and each other.

Cowcatcher

A metal grid fitted to the front of a locomotive to nudge animals off the track (technically called the pilot).

Coupling rods

The metal rod that links one wheel of a pair to the other, so that they turn in unison.



Crankshaft

A metal arm that transfers the movement of a piston to the wheels, making them turn.

Crosshead

A device that keeps the piston rods in line as they move in and out of the cylinder.



Cylinder

The metal tube into which steam or gas is pushed to make the pistons go backward and forward.

Dead-man's handle

A device for cutting off power and applying brakes in the event of the engineer becoming ill during a trip.

Diesel engine

An engine, fueled by diesel oil, used in some trains either to power the engine directly or to drive the electric motor that powers the engine.

Dome

The part on top of the boiler barrel of a steam locomotive where dry steam is collected and where the steam regulator valve is set.

Driving wheels

The main wheel of a locomotive turned by the movement of the connecting rod.

Electro-diesel engine

An engine that can run on both electrified and non-electrified tracks.

Exhaust

The unwanted fumes that come from the boiler.

Firebox

The metal box situated behind the boiler of a steam locomotive in which the fire burns.

Fire stoker

The person who keeps the fire fueled in a steam locomotive.

Flange

The extended rim of a wheel that keeps it on the rail.



Footplate

The part of a steam locomotive on which the engineer and stoker stand.

Frame

The foundation or chassis on which a steam locomotive is built.

Freight

The goods or cargo carried on a train.

Gauge

The distance between the two rails of a railroad track.

Gradient

The slope of a railroad track.

Guard

The official in charge of an English train.

Hand brake

The means of applying brake blocks to the wheels without power assistance.

Locomotive

An engine that makes its own power to enable it to move. Locomotives used to be powered by steam, but since the 1930s, electricity and diesel power have taken over because they are cheaper and more efficient.

Live rail

An electrical conductor for supplying electricity to a locomotive on third-rail electrified tracks.

Pantograph

A wire frame on top of an electric train that picks up electricity from cables suspended above the track.

Piston

A metal plug powered by steam that slides forward and backward inside a cylinder.

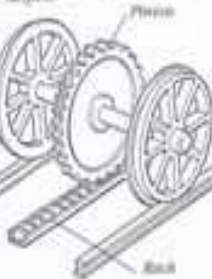


Piston rod

The rod that connects the piston to the crosshead.

Rack and pinion

The toothed track (rack) and toothed wheel (pinion) that pull trains up and down steep mountains and other slopes.



Rail

The strip of steel on which a train's wheels run.

Rail bed

The layer of material spread over the formation on which the ties and track are laid. Also called ballast bed.

Rolling stock

Cars, coaches, and other railroad vehicles.

Safety valve

The apparatus inside the dome of a steam locomotive from which steam is released if pressure inside the boiler becomes too high.

Sandbox

A box in which sand is stored to be fed by pipes onto the rail ahead of the driving wheels to stop them from slipping.

Shoe brake

A device that stops a turning wheel by pressing a block of wood or metal to the rim.



Shunting

Pushing cars and coaches into the correct order to form a train.

Signals

A means of controlling the movement of trains by warning or advising the engineer if there are trains on the track ahead, or of the intention to divert a train to another track.

Smokestack

The metal tube from which steam and smoke is emitted.



Smoke box

The compartment in a steam locomotive where steam and smoke collect before being sent up the smokestack.

Spark arrester

A device in the smokestack to prevent sparks from being blown into the air.

Superheating

Increasing the temperature

and volume of steam in a steam locomotive after it has left the boiler barrel by applying extra heat.

Suspension

The springed system between the wheels and frame that absorbs shock caused by running over uneven tracks.

Tank engine

An engine that carries its own water and fuel on its chassis rather than in a separate tender. Tank engines were usually used for short runs with lightweight trains.

Tender

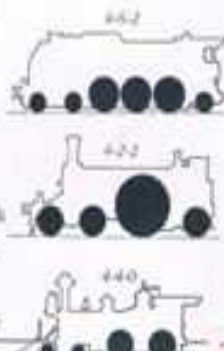
A car, attached to a steam locomotive, that carries the locomotive's water and fuel, either wood or coal.

Tie

The wooden or concrete strip in which rails are attached.

Wheel code (Whyte notation)

The classification of steam engines by number of wheels.



weld to complete the construction of the tank roof.

Sway pipe assembly

Construct the sway pipe frame from measurements taken from the plan. The frame will be attached to the tank after the whole assembly is finished. There are variations in the size and shape of the blocks, and even in the frame, but the plan gives the standard form.

After the frame is constructed, carefully drill a hole for the supply pipe, noting that it slopes downward from the tank. Make this pipe from a piece of ball-joint pin tubing, square the front end, and insert it into the frame. If it doesn't fit tightly, it will be necessary to rework it in place.

Cut weight rods and shape one end of each to fit over the crossbars of the bracket. Cut weights from metal tubing, selecting a link to each to attach the chains, as shown in the plan, and slip onto the rods. Finish shaping the rods and fasten to the frame.

Next, cut and shape pulleys as in Fig. 3 and attach to the frame.

Then we come to the task of constructing the spout, an easy pipe, as called because of the manner in which it is supported, allowing it to be swung sideways when necessary. This pipe is not difficult, but will require a little patience. Its shape often makes or breaks your work as far as, so to speak, time.

The pipe is formed from sheet brass, (used after cutting to give the appearance of galvanized iron). Take dimensions from the plan, Fig. 7 will help you to form the pipe. A tapered tube is difficult enough to make, but one with ends which are not square is even more of a problem, and the trial and error method is not suitable. Fig. 3 shows the parts laid out flat. Although the pipe is very small, it



will be advisable to approximate these shapes. Fig. 2 is not accurate, nor to scale. Lay out your own, taking dimensions from the drawing.

After the pieces are cut, roll each one carefully so that the edges butt together at the bottom. Since they were lined before rolling, they may be joined together with your iron. Any overlapping of the ends may be done, carefully, with a small file.

Now flow solder into the small end of the main pipe section and the first elbow, working quickly as you do not lose up previously. Heat and set them, then re-solder. Any solder which runs on to the outer surface of the assembly can be filed away, but it may be necessary to re-tin the outer surface if you file down to the brass.

Apply the other fittings as shown in Fig. 3 and the spout is complete.

Now hold the pipe in place against the frame, in the position in which it will be lowered to supply water to a tender, and

measure the length of chain required for the counterbalances. Apply the chain to the spout and attach the ends to the weights.

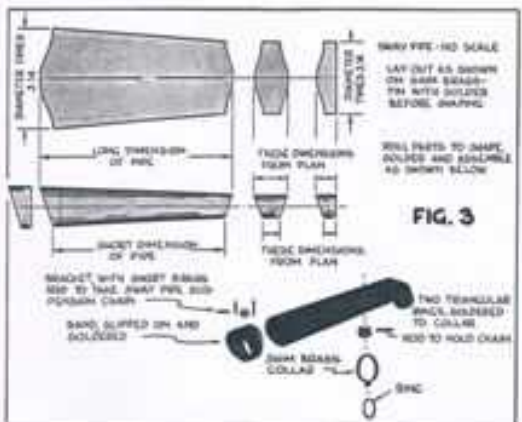
Cut and apply the expansion chains to the large end of the pipe and to the brackets, as shown in Figs. 1 and 2 and as the plan.

The sway pipe and frame assembly may now be attached to the tank housing.

Carefully find the location in the housing for the water supply pipe and drill a hole at the required angle to accommodate the pipe. If you get a snug fit, you will find that by simply pressing the supply pipe into the hole, the entire frame assembly will be firmly fixed to the tank housing.

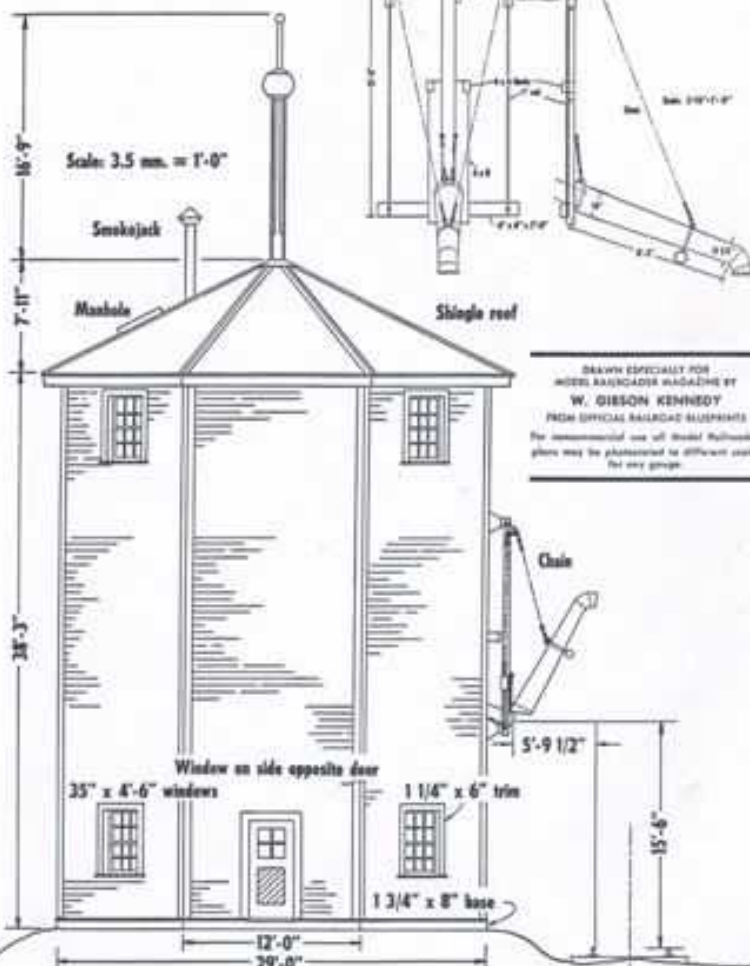
The valve on this type of tank is controlled by a rope run through a hole in the top of the structure under the covers. This rope is often tied to the spout so that it is easily reached by the fireman, but the plans call for the rope to be suspended freely down the face of the housing. The fireman was required to hook this with his tank hook in the same manner he had to hook the spout and pull it down. Use a piece of flannel, with knots tied about every 18", from the bottom up a few feet. Varnish the flannel to stiffen it, and glue to the top of the tank, under the covers.

Build a suitable base to conform to the surrounding terrain and place the tank at the proper elevation and distance from the rails, as shown in the plan. I painted my tank the standard CPR red, a medium lacquer red, on walls, door, windows, pipe frame and indicator ball rods, with a dark, almost reddish-brown, lacquer red for the trim. The chains, weights, weight rods and spout I left unpainted. The dinghies should be stained a medium streaked gray. The flat indicator ball may be painted either white or yellow.

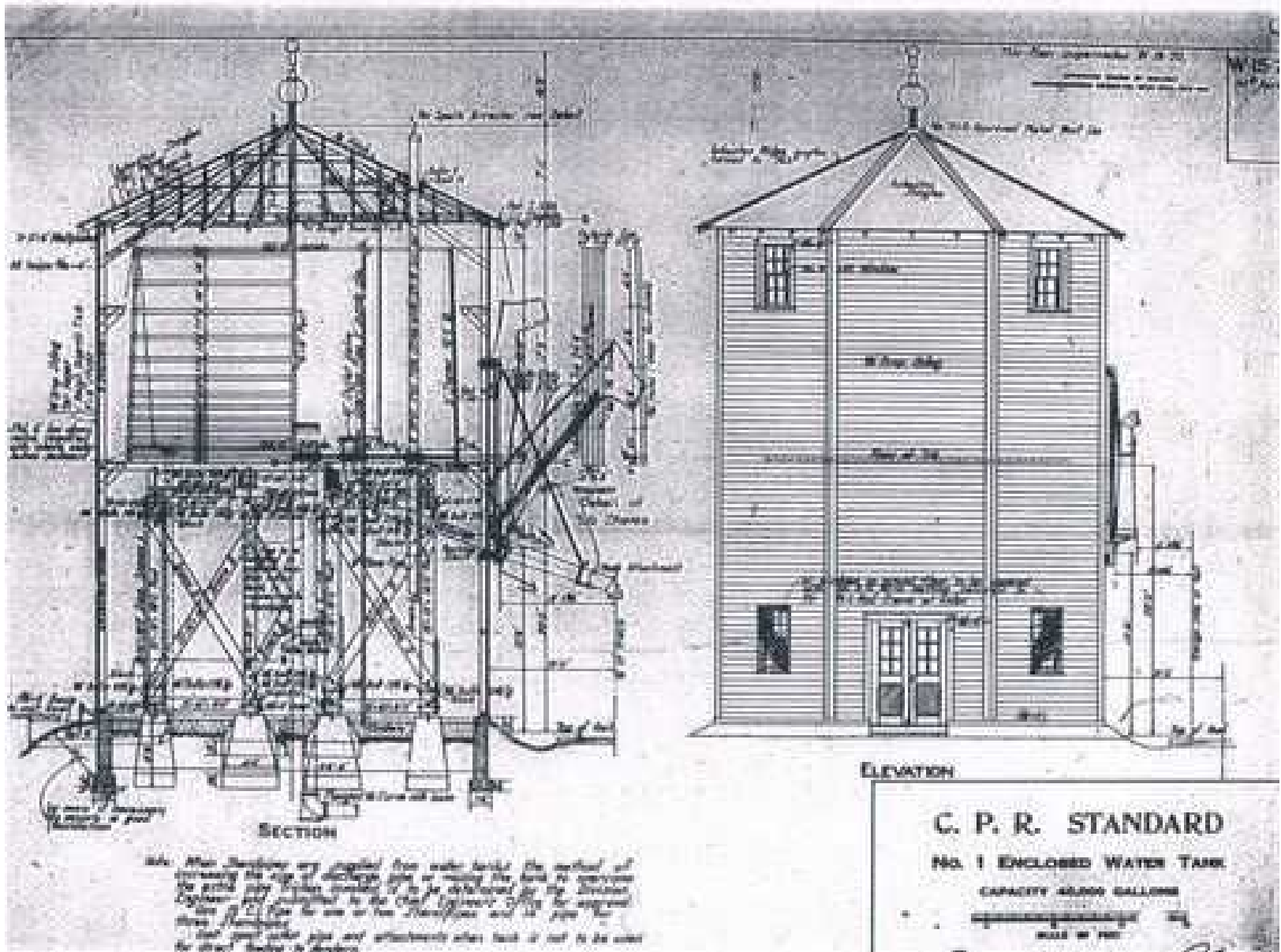


Spout, an easy pipe, is suspended so it can be swung sideways if necessary. The rope that supports the valve is tied to the spout. This is the standard frame, but these were variations.

Canadian Pacific enclosed water tank



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SECTION

ELEVATION

C. P. R. STANDARD

NO. 1 ENCLOSED WATER TANK

CAPACITY 4000 GALLONS

MADE IN 1902

Note: This drawing is copied from water tank. The method of attaching the top of the tank to the roof is shown. The tank is shown in section and should be in the tank. The tank is shown in section and should be in the tank. The tank is shown in section and should be in the tank.

Water Pumps

Ram Pump



From *All About Pumps*.

Ram Pump



Ram Pumps only have two moving parts, making them virtually maintenance-free.

Water enters the lower of two chambers through a pipe from an elevated water source. This pipe must be relatively long and thick so that significant force (inertia) is developed as the water moves down it to the chamber.

As water rushes in it starts the pump. The chamber fills and the ESCAPE VALVE (on the left here) shuts. The DELIVERY VALVE to the AIR DOME opens.



The momentum of the rushing water pushes some water into the air dome and compresses the air that

partially fills that chamber. When the pressure is great enough it opposes the force of the incoming water and the second valve drops shut.

After the delivery valve shuts, air pressure pushes water up the outlet pipe. In the first chamber, all valves are closed and no water can move, so the escape valve drops open and the cycle begins to repeat, about once a second.

This is an ideal pump when a plentiful water source is available. Roughly 3/4's of the water that passes through the system exits via the escape valve.



This is a still representation and possibly also a low-resolution image of a fully animated pump.

Related Material Outside this Web Site:

Donald Burger, collector of Hydraulic Water Rams.

Mr. Burger's site contains additional links to other sites with more information about these marvelous pumps.

The Ram Company.

Manufacturers of several non-electric pumping solutions.

Grove Enterprises, Inc.

Distributors for Atlas Publications, who have published a book by Don. R. Wilson called *All About Hydraulic Ram Pumps -- How and Where They Work* (ISBN 0-9631528-2-9). It describes how to design, build, and install a simple, efficient hydraulic ram pump.

Rife Hydraulic Engine Mfg. Co., Inc. is the manufacturer of the DAVEY ram pump shown above. They have been manufacturing "water pumps and related products" since 1884 and have a wide variety of sizes and models to choose from.

They are located at:

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Nanticoke PA 18634

(717) 740-1100

fax: (717) 740-1101

Contact: Shellen Bruno, email: rife@epix.net



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